

# Characterization of Montmorillonite Biocomposite and Its Application for Trace Level Removal of $\text{Sb}^{3+}$ : Equilibrium and Kinetic Studies

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## Abstract

The effluent from various industries is the potential source of water contamination during last few decades. Thus effective methods have been adopted for the removal of toxic heavy metals from industrial effluents that show carcinogenic and mutagenic effects. The present research involves removal of  $\text{Sb}^{3+}$  that has been investigated using chitosan-montmorillonite biocomposites. The kinetics and adsorption equilibrium was determined respectively using batch adsorption model, taking into account solution pH, contact time and initial metal ion concentration. The adsorption isotherm parameters were evaluated wherein Freundlich model best represents the experimental data. The highest adsorption capacity of 48.7 mg/g of chitosan-montmorillonite beads was attained from an initial concentration of 100 g/m<sup>3</sup> at 300 K. The equilibrium was achieved during initial phase of contact of 10 minutes only. The biosorbent show comparable high adsorption capacity for  $\text{Sb}^{3+}$  and is efficiently functional in broad range of metal ion concentration from 4 mg/m<sup>3</sup> (4 parts per billion) to 100 g/m<sup>3</sup> (100 parts per million) of solution. The adsorption kinetics follows chemical adsorption as the rate determining step.

The interaction forces between  $\text{Sb}^{3+}$  and adsorbent/s were determined by Fourier Transform Infrared-Attenuated Total Reflectance (FT-IR-ATR). The metal ion desorption and reusability of biosorbent/s up to three cycles was supported by 0.1 M potassium dihydrogen phosphate solution. The Scanning Electron Micrographs and X-Ray Diffractograms of the adsorbents before and after metal interaction were found to correspond to the batch adsorption studies of the metal ion.

**Keywords:**  $\text{Sb}^{3+}$ , adsorption, biosorbent, chitosan-montmorillonite, isotherm, kinetics, reusability

## 1. Introduction

Antimony is known to be a toxicological and carcinogenic metal. It is ubiquitously introduced to the environment from natural processes that include weathering of rock and soil run-off.

Human activities such as extensive use of lead alloys, battery grids, bearing metal, cable sheathing, plumber's solder, pewter, ammunition, sheet and pipe also add to the concentration of antimony in the environment. The total consumption of antimony in various industrial products is 1,00,000 tonnes per year worldwide. Among the most important uses of antimony in non-metal products are textiles, paints and lacquers, rubber compounds, ceramic enamels, glass and pottery abrasives, and certain types of matches [ $\text{SbCl}_3$ ] (Ramesh, Hasegawa, Maki, Ueda, 2007). The metal, when discharged in wastewater represent a serious threat to human population. The concentrations of antimony in groundwater and surface water are found to be in the range of 0.1-0.2 mg/m<sup>3</sup>. Hence the discharge of antimony into aquatic bodies and sources of drinking water has begun to be strictly controlled (Khan, Rasul, Munir, Habibuddowla, Alauddin, Newaz, & Hussam, 2000).

The bioavailability and toxicological effects of antimony depend on its chemical form and oxidation state (Haron, Rahim, Abdullah, Hussein, & Kassim, 2008). The two common inorganic forms of antimony in natural waters are,  $\text{Sb}^{5+}$ , [ $\text{Sb}(\text{OH})_6$ ]<sup>-</sup> and  $\text{Sb}^{3+}$ , [ $\text{Sb}(\text{OH})_3$ ]. The toxicity of trivalent form of antimony,  $\text{Sb}^{3+}$  is ten times more than pentavalent form,  $\text{Sb}^{5+}$  (Mohanty, Majumder, & Mohanty, 2006). Its potential and proven carcinogenicity, immunotoxicity, genotoxicity, and reproductive toxicity makes the compounds of antimony to be considered as

pollutants of priority interest by the United States Environmental Protection Agency (USEPA), and the European Union (EU). The World Health Organization (WHO) guidelines limit the concentration of antimony as 0.005 g/L (5 mg/m<sup>3</sup>) in drinking water (Monvisade and Siriphannon, 2009; Haque, Morrison, Jorge, & Torresday, 2008; Casariego, Souza, Cerqueira, Teixeira, Cruz, Diaz, & Vicente, 2008). The increasing study on presence and behaviour of antimony in environment reflects the essential need to its remedy to be worked upon. The chronic toxicity of metal and the ecological demand for efficient removal of Sb<sup>3+</sup> from parts per billion level in water has led us to make research for its remediation.

Adsorption and ion exchange, coagulation, flocculation and sedimentation, precipitation and microfiltration are the various conventional techniques reported for the removal of Sb<sup>3+</sup> from aqueous solution (Rana, Halim, Waliul Hoque, Hasan, & Hossain, 2009; Jong & Stefan, 2008). Adsorption is observed to develop as a front line of defence for the remediation of antimony pollution. It has suitability for batch and continuous processes, effectiveness, ease of operation. It leads to little sludge generation and is economical and versatile in nature. The limited adsorption studies of antimony on natural sorbent have been reported till date, to the best of our knowledge. The adsorption capacity of Fe, Mn and Al hydroxides for Sb<sup>3+</sup> indicates a decrease in the sequence from MnOOH > Al(OH)<sub>3</sub> > FeOOH (Antonio & Cestari, 2004; Nimrod & Mishael, 2010).

The present remediation methodology has not yet been reported for the removal of Sb<sup>3+</sup>, (SbO<sub>3</sub>)<sup>3-</sup> and to the best of our knowledge, the lowest detection limit of 1 g/m<sup>3</sup> has been reported by Xi, He & Lin (2011) using bentonite. The maximum adsorption efficiency is reported to be attained within contact time of 24 hours.

The objective of research is to develop a potent biosorbent that meets the ecological demands and is effective also at very low concentration, up to parts per billion of Sb<sup>3+</sup> in water. Chitosan has been selected for the investigations since it is hydrophilic, biocompatible, biodegradable, and possess anti-bacterial property (Choudhari & Mahadevappa, 2009). At pH <5.5, chitosan forms gel that restricts its use as an adsorbent for Sb<sup>3+</sup> from acidic industrial effluents. Hence, a natural occurring clay montmorillonite (Mt) has been used to treat chitosan to form composites. The treated chitosan is acid resistant and also provide higher surface area and stronger mechanical properties than pure chitosan. The adsorption of Sb<sup>3+</sup> using synthesized biocomposites is likely to prevent widespread metal toxicity in nature.

Table 1. Characteristic properties of Sb<sup>3+</sup> compound taken for studies (Potassium antimonyl tartrate)

<b>Molecular Formula</b>	K(SbO)C <sub>4</sub> H <sub>4</sub> O <sub>6</sub> .0.5H <sub>2</sub> O
<b>Empirical formula</b>	C <sub>8</sub> H <sub>4</sub> K <sub>2</sub> O <sub>12</sub> Sb <sub>2</sub> . xH <sub>2</sub> O
<b>Molecular weight</b>	613.83
<b>Specific gravity</b>	2.607
<b>Solubility</b>	In water 55 g/L at 20 °C
<b>% Assay</b>	99%
<b>Colour</b>	White

The modification of physical structure and chemical properties of chitosan using montmorillonite results in maximization of its adsorption capacity. Thus three chitosan treatments were investigated as well as the effect of pH, contact time and initial concentration on metal ion removal was studied. The feasibility of regeneration of sorbent after adsorption of Sb<sup>3+</sup> was investigated using 0.1 M and 1 M sodium hydroxide, 0.1 M KH<sub>2</sub>PO<sub>4</sub>. A potential benefit of the study is the identification of a low cost, biocompatible, Sb<sup>3+</sup> sensitive efficient sorbent for the removal of metal ions from aqueous solution. The work is a stepping stone to provide economical, easy and point-of-use systems for small communities and water utilities.

## 2. Materials and Methods

The clay mineral, Montmorillonite-KSF (Mt) was used in this study. The 2:1 layer mineral was obtained from Sigma Aldrich Pvt. Ltd. (Germany). Sodium hydroxide and hydrochloric acid were obtained from Qualingens (India). Leuco crystal violet (C<sub>25</sub>H<sub>31</sub>N<sub>3</sub>) was obtained from Sigma Aldrich Pvt. Ltd. The stock solution of 250 g/m<sup>3</sup> Leuco crystal violet (LCV) was prepared in acidic medium in double distilled water. The volume of the solution was made up to 1000 ml in a standard volumetric flask. The solution was stable for several hours when kept in an amber flask away from the direct sunlight. Chitosan (Chi) was obtained from Everest Biotech.

Potassium antimonyl tartrate taken with 99% assay (Table 1), was obtained from Merck (India). Ortho-phosphoric acid was obtained from Merck (India). Sb<sup>3+</sup> stock solution (1000 g/m<sup>3</sup>) was prepared by dissolving 0.2668 g of potassium antimonyl tartrate in double distilled water. The volume of the solution was

made up to 1 L in a standard volumetric flask. The AR grade chemicals/reagents and double distilled water was used for the experiment.

## 2.1 Synthesis of Adsorbents

### 2.1.1 Chi-Mt Biocomposites

The biocomposite of Chi-Mt was synthesized by modifying the procedure reported previously by Jong and Stefan (2008). Chitosan was dissolved in 1 % (v/v) acetic acid under constant stirring for 4 hours to obtain chitosan solution. Mt was sieved, washed and dried at 80 °C. The pH of chitosan solution was adjusted to ~ 5 using NaOH solution before adding to Mt suspension to avoid any structural variation of clay. The solution was then slowly added to the Mt suspension (2 %) at 323 K. The mixture was stirred for 24 hours and residue was finally washed with double distilled water until free from acetate ions. The residue thus obtained was dried at 323 K and labelled as Chi-Mt.

### 2.1.2 Beads of Chi and Chi-Mt

Chi and Chi-Mt beads were synthesized using 200 mg of chitosan flakes. The Chi flakes were allowed to stand overnight in 100 mL of 1 % (v/v) acetic acid. The resulting solution was added to a bath containing 0.5 M NaOH solution through a clinical syringe to form hydrogel beads. The chitosan hydrogel beads were allowed to stand in alkaline solution for 1 hour and then filtered and washed with double distilled water until the solution pH was neutral. The beads thus obtained were labelled as Chib.

Chi-Mt beads were synthesized using 200 mg of chitosan flakes and 300 mg of Mt. The mixture was allowed to stand overnight in 12 mL of 1 % (v/v) acetic acid. The resulting solution was added to a bath containing 0.5 M NaOH solution through a clinical syringe to form hydrogel beads. The Chi-Mt hydrogel beads were allowed to stand in alkaline solution for 1 hour and then filtered and washed with double distilled water until the solution pH was neutral and labelled as Chi-Mtb.

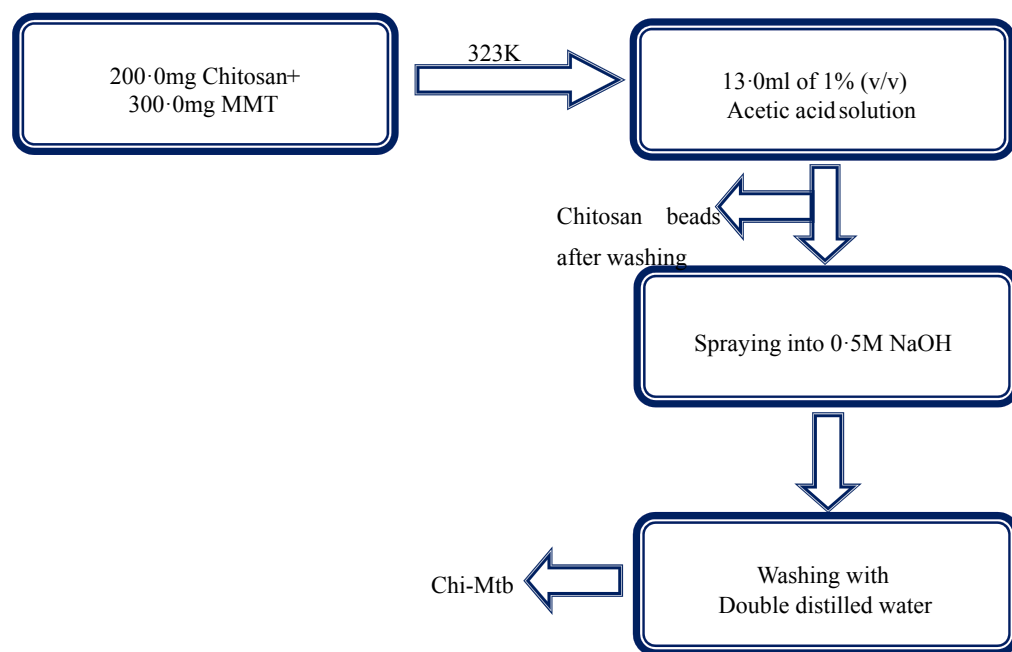
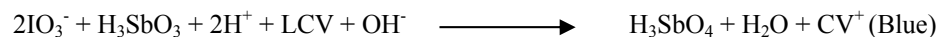


Figure 1. Schematic representation of synthesis of Chitosan Mt beads, Chitosan beads

## 2.2 Spectrophotometric Analysis

Quantitative estimation of  $\text{Sb}^{3+}$  was performed by UV-VIS spectrophotometric method using LCV as reported in the literature (Wong, Szeto, Cheung, & McKay, 2004). A rectilinear calibration graph (absorbance vs. concentration) of crystal violet (CV) was obtained at 592 nm by measuring the absorbance of solution over a known concentration range of  $\text{Sb}^{3+}$  as represented by the equation:



The batch adsorption studies were carried out as a function of pH, contact time and metal ion concentration.

0.1 g of the respective sorbent was exposed to 50 ml of  $[\text{SbO}_3]^{3-}$  solution. The concentration of  $\text{Sb}^{3+}$  in the supernatant was estimated spectrophotometrically. The percentage of  $\text{Sb}^{3+}$  adsorbed onto the biosorbent was calculated using the equation 1.

$$\% \text{Adsorption} = \left[ \frac{(C_i - C_e)}{C_i} \right] \times 100 \quad (1)$$

Amount of  $\text{Sb}^{3+}$  adsorbed ( $q_e$ ) was calculated from the relationship

$$q_e = (C_i - C_e) \times V \div m \quad (2)$$

where  $C_i$  represents initial  $\text{Sb}^{3+}$  concentration (mg/L) and  $C_e$  the final  $\text{Sb}^{3+}$  concentration in the solution after equilibrium was attained (mg/L),  $V$  is the volume of the  $\text{Sb}^{3+}$  solution (mL) and  $m$  is the mass of the adsorbent (mg) used.

### 3. Results and Discussion

#### 3.1 Removal of $\text{Sb}^{3+}$ as a Function of pH

The important factor that affects removal of  $\text{Sb}^{3+}$  is pH of metal ion solution. The effect of pH on removal of  $\text{Sb}^{3+}$  on Chi and its biocomposites was investigated in the pH range of 2–8, using adsorbent dose of 2 g/L, at 20 °C. The behaviour of  $\text{Sb}^{3+}$  towards chitosan based adsorbents could be explained by  $\text{pK}_a$  of chitosan that is 5.6. Thus, Chib was restricted from removing  $\text{Sb}^{3+}$  from the solution by charge neutralization. The adsorption of  $\text{Sb}^{3+}$  using Chib may be a function of hydrogen bond formation or *Van der Waals* force between pH 4-9, thereby supporting the application of Chib and Chi-Mtb for removal of  $\text{Sb}^{3+}$  in broad range of pH.

The Chib were found to be highly unstable in acidic range and thus no considerable data could be obtained at pH less than 4. The removal of  $\text{Sb}^{3+}$  was observed to be a pH independent phenomenon beyond pH range of 5 for Chib and during pH range of 5 – 9 for Chi-Mt. The adsorption of metal ion upon Chib decreases from 96.4 % at pH 6 to 95.8 % at pH 7 (figure 2A). The adsorption of metal ion increases from 79 % at pH 2 to 95.5 % at pH 7 upon Chi-Mt. Due to insignificant difference in  $\text{Sb}^{3+}$  removal, pH 5-6 appeared to be the optimal range for efficient adsorption of  $\text{Sb}^{3+}$ . No significant decrease in  $\text{Sb}^{3+}$  adsorption was observed until the pH >9 under the experimental conditions. At pH <4, the amount of  $\text{Sb}^{3+}$  removed from solution is found to decrease. The free amine groups probably present on the external surface as well as in the interlayer of Chi-Mt were responsible for the adsorption of specie from water. The neutral and negatively charged  $\text{Sb}^{3+}$  ions present at pH >9 are attracted to the positively charged surface of the adsorbent thereby resulting in sufficient  $\text{Sb}^{3+}$  adsorption.

The Chi-Mtb show 94.4 % removal efficiency at pH 2 that increased to 97.5% at pH 6 as represented in figure 2A. In aqueous solution  $\text{Sb}^{3+}$  is present as  $[\text{SbO}]^+$  and  $[\text{Sb}(\text{OH})_2]^+$  species at pH < 3. Neutral  $[\text{HSbO}_2]$  and  $[\text{Sb}(\text{OH})_3]$  species are predominant at pH 3–10 that onsets dissociation with increasing pH to produce  $[\text{SbO}_2]^-$  species (Thanabalasingam & Pickering, 1990). At pH < 2, competition of abundantly available positively charged hydronium ions adds up that causes decreased adsorption capacity of adsorbent. Thus competitive binding between hydronium ions and antimony species,  $[\text{SbO}]^+$  and  $[\text{Sb}(\text{OH})_2]^+$  is present to the surface of biosorbent.

At pH > 6, decrease in adsorption of  $\text{Sb}^{3+}$  is due to competition for the sorption sites between hydroxyl ions and hydroxylated complexes of  $\text{Sb}^{3+}$ . The adsorption maxima at around pH 6 can be explained by the fact that the difference between the energy released upon adsorption and energy required to dissociate the acid is at a maximum.

Similar results have also been reported for the sorption of antimony on metal-loaded saponified orange waste, goethite ( $\alpha\text{-FeOOH}$ ) and activated alumina (Duarte, Ciminelli, Dantas, Duarte, Vasconcelos, Oliveira, & Osseo-Asare, 2012; Weerasooriya, Tobschall, Wijesekara, Arachchige, & Pathirathne, 2003).

#### 3.2 Removal of $\text{Sb}^{3+}$ as a Function of Contact Time

The effect of contact time on the amount of  $\text{Sb}^{3+}$  removed from aqueous solution was investigated during 1-120 minutes as shown in figure 2A. The Chi was observed to show an increase in  $\text{Sb}^{3+}$  removal from 93% during the initial contact time of 10 minutes to 96% at 60 minutes. An increase in removal of metal ion from 90.5% during initial 10 minutes to 97.5% at 60 minutes was observed using Chi-Mtb.

Chi-Mt shows an increase in adsorption of  $\text{Sb}^{3+}$  from 91.6% during 10 minutes to 95.5% during 60 minutes. A steep rise in  $\text{Sb}^{3+}$  removal was observed during the initial contact time of 1-10 minutes as shown in figure 2 due to the availability of a large number of adsorption sites on the adsorbent surface.

The equilibrium was investigated by exposing the  $\text{Sb}^{3+}$  ions for contact time of 10, 20, 30, 40, 50, 60, 70, 80, 90, 100, 120 minutes respectively. The constant removal of metal ion was observed within 70 minutes. To investigate the change in removal capacity of adsorbents the batch studies were extended up to 120 minutes.

### 3.3 Equilibrium Studies of $\text{Sb}^{3+}$ Adsorption

The adsorption capacity of biosorbents increased with an increase in initial metal ion concentration. The maximum removal of 97.5 % observed from 100  $\text{g/m}^3$  aqueous  $\text{Sb}^{3+}$  concentration using Chi-Mtb (figure 2B) after which no further increase in adsorption was observed due to nearly complete coverage of the sorption sites of biosorbents at high initial concentration of  $\text{Sb}^{3+}$ . At lower metal ion concentrations, the ratio of initial number of  $\text{Sb}^{3+}$  ions to the available adsorption sites is low, whereas at higher concentrations, the number of available adsorption sites becomes lower, and subsequently the removal of  $\text{Sb}^{3+}$  ions depend on the initial concentration.

The Chib shows an increase in adsorptive removal of metal ion from 87 % to 96.4 % on increase in initial metal ion concentration from 10-100  $\text{g/m}^3$ . The removal of  $\text{Sb}^{3+}$  from an initial concentration of 0.1  $\text{g/m}^3$  was observed to decrease to 40%. The Chi-Mtb shows an increase in adsorption of  $\text{Sb}^{3+}$  from 91 % to 97.5 % with an increase in concentration of metal ion from 10-100  $\text{g/m}^3$ . It shows an adsorption of 50.3 % from an initial concentration of 0.1  $\text{g/m}^3$ .

The increase in adsorption of  $\text{Sb}^{3+}$  within the given concentration range indicates a heterogeneous system wherein adsorption is not restricted to monolayer formation. The adsorption capacity of  $\text{Sb}^{3+}$  using Chi-Mtb was observed to be higher than Chib as well as the pristine Mt as reported by Anjum and Datta (2012). The Chi-Mt shows an increase in adsorption from 87.6 % to 95.5 % with an increase in concentration of metal ion from 10 -100  $\text{g/m}^3$  (figure 2B). The biosorbent has also been found to possess the efficiency to remove almost 75 % of  $\text{Sb}^{3+}$  from an initial concentration of 0.1  $\text{g/m}^3$ . The trace level removal of  $\text{Sb}^{3+}$  from 0.008  $\text{g/m}^3$  shows 42 % removal using Chib, 34 % removal using Chi-Mt, and 46 % removal using Chi-Mtb respectively. The zetametry (+30 mV for Chi-Mt and +10 mV for Mt) suggest electrostatic attraction between the positively charged adsorbent and negatively charged adsorbate. The increased in adsorption potential of Chi-Mtb may be attributed to increase in surface area of spherical beads and incorporation of the characteristics of Mt and chitosan as well.

The Langmuir isotherm did not show a good linear fit as can be seen from isotherm parameters in Table 1. This implies that  $\text{Sb}^{3+}$  adsorption is not monolayer and independent adsorbent sites are occupied by every metal ion only during initial phase of adsorption. Maximum adsorption capacity calculated using this model was observed to be 11.9  $\text{mg/g}$ , and 1.77  $\text{mg/g}$  using Chi-Mt and Chi-Mtb was respectively. This capacity is much less in magnitude when compared with the Freundlich isotherm model.

Table 2. Adsorption isotherm parameters for  $\text{Sb}^{3+}$  adsorption on Chib, Chi-Mt, and Chi-Mtb.

Model Parameters	Chib	Chi-Mt	Chi-Mtb
<b>Langmuir isotherm</b>			
$q_m (\text{mg/g})$	1.7	11.9	1.8
$K_l (\text{l/mg})$	5.7	4.0	14.1
$R^2$	0.67	0.70	0.67
<b>Freundlich isotherm</b>			
$K (\text{mg/g})$	44.2	48.9	50.0
$1/n$	1.0	0.8	0.6
$R^2$	0.98	0.98	0.99

The Freundlich adsorption isotherm shows no apparent plateau for the range of concentrations studied indicating the effectiveness of biosorbents for the adsorption of metal ion. The experimental data shows a satisfactory fit to Freundlich isotherm (better than the Langmuir isotherm fit) particularly for adsorption on Chi-Mtb followed by Chi-Mt and somewhat less so on Chib as can be seen from table 2.

The Freundlich isotherm constant depicts higher sorption affinity of metal ion for Chi-Mtb ( $n=1.67$ ) followed by Chi-Mt ( $n=1.25$ ). The least affinity for  $\text{Sb}^{3+}$  is shown by Chib ( $n=1$ ). This agrees well with the batch extraction studies that shows maximum adsorption efficiency of the order Chi-Mtb > Chi-Mt. The adsorption efficiency of Chi-Mt (50.3 %) was observed to be 25 % more than Chi-Mtb (75 %) from initial concentration of as low as 0.1  $\text{g/m}^3$ . Thus,  $\text{Sb}^{3+}$  adsorption was observed to follow the order Chi-Mtb > Chi-Mt > Chib. The maximum adsorption capacities calculated from Langmuir isotherm was found to be in the order Chi-Mt > Chi-Mtb > Chib as shown in table 2. However the adsorption capacity of biosorbents obtained from Langmuir isotherm was appreciably less. The isotherm shows a poor regression coefficient ( $R^2 = 0.67, 0.67$  and  $0.70$  respectively for Chi-Mtb, Chib, and Chi-Mt). The goodness of the fit of experimental data measured by the determination coefficients,  $R^2$  shows Freundlich isotherm as the best model for adsorption of  $\text{Sb}^{3+}$  using biosorbents.

Table 3. Comparison of  $\text{Sb}^{3+}$  sorption capacity of montmorillonite-biocomposite with different sorbents.

Sorbent	Sorption capacity (mg/g)	Reference
Chemically bonded adsorbent	21.92	Deorkar and Tavlarides (1997)
Goethite (-FeOOH)	61.2 (average value)	Watkins, Weiss, Dubbin, Peel, Coles, and Arnold (2006)
Hydrous oxide of Mn	17.05	Thanabalasingam and Pickering (1990)
Hydrous oxide of Fe	12.18	Thanabalasingam and Pickering (1990)
Diatomite	35.2	Ahmet, Demirhan, and Mustafa (2010)
Mt-Chi beads	48.7	Present study

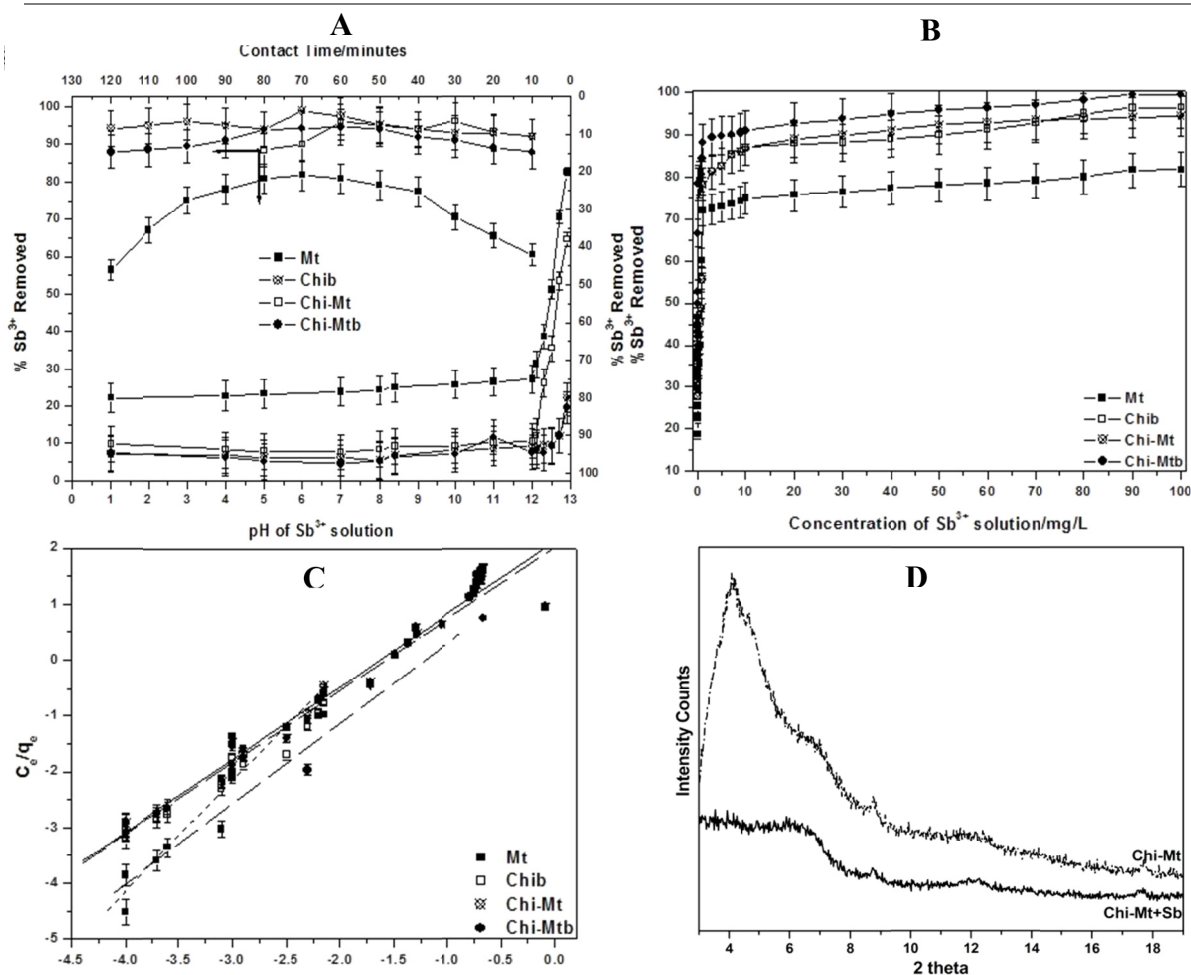


Figure 2. A plot of Adsorption efficiency of biosorbents as a function of A- pH and contact time with  $\text{Sb}^{3+}$  ions in solution,  $[\text{Sb}^{3+}] = 100 \text{ g/m}^3$  at 300 K; B- Initial concentration of  $\text{Sb}^{3+}$  ions, pH = 6, contact time = 60 minutes at 300 K; C- Freundlich adsorption isotherm; D- X-ray diffractogram of Chi-Mt before and after adsorption of  $\text{Sb}^{3+}$  ions.

A decrease in values of “n” with the change in biosorbent from Chi-Mtb to Chib indicates that  $\text{Sb}^{3+}$  ions are favourably and efficiently adsorbed by Chi-Mtb at room temperature. Chi-Mtb shows a good capacity of  $\text{Sb}^{3+}$  adsorption from water up to parts per billion level that has not been approached so far (table 3) to the best of our knowledge thus, making the adsorbent to be used commercially in future for efficient extraction of  $\text{Sb}^{3+}$  from water.

#### 4. Characterization of Biosorbents

##### 4.1 X-ray Diffractometry

The X-ray diffractogram of Mt, Chi-Mtb and the respective biosorbents were obtained with  $\text{Cu-K}_\alpha$  radiation (1.544 Å). The intercalation of chitosan has been observed in phyllosilicate as also evident from the diffractogram. The  $d_{(001)}$  spacing of Mt was observed to be 12.0 Å.

An increase in  $d_{(001)}$  spacing of Mt is observed that is due to the movement of chitosan into the interlayer gallery causing an increase of 9.2 Å with respect to Mt. The broad reflection around  $2\theta$  value of  $6.8^\circ$  ( $d_{001}$  12.96 Å) as shown in figure 2 was assumed to be due to monolayer of chitosan in the interlayer gallery of Mt whereas  $d_{(001)}$  22.2 Å was related to the intercalation of chitosan bilayers as reported by Monvisade and Siriphannon (2009). The interaction of Mt with  $\text{Sb}^{3+}$  ions made a shift of  $d_{(001)}$  diffraction peak towards lower  $2\theta$  values from  $6.10^\circ$  to  $5.38^\circ$  indicating the expansion of basal spacing to 17 Å (an increase of 4 Å with respect to Mt). This could be attributed to the movement of metal ion into the interlayer gallery of Mt thereby causing an increase in the basal spacing. This is due to the presence of large number of  $\text{NH}_3^+$  sites in the network of the biopolymer that accommodates an appreciable number of the metal ions that makes the basal spacing to increase. The disappearance of the chitosan peak at  $18^\circ$  has been found to disappear after  $\text{Sb}^{3+}$  adsorption.

The  $2\theta$  value was found to decrease from  $5.02^\circ$  to  $2.89^\circ$  on interaction of Chi-Mt with  $\text{Sb}^{3+}$  ions. This corresponds to an increase in basal spacing to 31.2 Å. The  $d_{(001)}$  diffraction peak at  $6.70^\circ$  was found to shift to  $5.06^\circ$  and an increase in basal spacing to 21.2 Å as shown in figure 2D. Thus, the observed decrease in diffraction  $d_{(001)}$  peak value points towards an intercalation of  $\text{Sb}^{3+}$  into the interlayer gallery of Chi-Mt that contributes to the extraction efficiency of the adsorbents for  $\text{Sb}^{3+}$ . As evident from the diffractograms the basal spacing depends on the amount of the available moiety intercalated and varies from one adsorbent to another. Thus, the order of intercalation corresponds well with the adsorption efficiency of the adsorbents as obtained by the batch adsorption studies. The intercalation of  $\text{Sb}^{3+}$  in Mt was possibly due to the availability of freely accessible intergallery space. Therefore it can be deduced that some  $\text{Sb}^{3+}$  ions are expected to move into the interlayer gallery which in conjunction with adsorption on the other sites consequently result in greater  $\text{Sb}^{3+}$  adsorption capacity and also corresponds to the spectrophotometric studies.

#### 4.2 Fourier Transform-Infra Red-Attenuated Total Reflectance Analysis

The FT-IR-ATR spectrum of Mt after  $\text{Sb}^{3+}$  interaction at optimized pH and contact time shows the presence of small peak at around  $1454\text{ cm}^{-1}$  and  $866\text{ cm}^{-1}$  respectively that corresponds to the stretching vibrations of Sb-O bond. The Si-O stretching vibration ( $1047\text{ cm}^{-1}$ ) was found to shift to lower wavenumber at  $1038\text{ cm}^{-1}$ . The O-H bending vibration ( $1641\text{ cm}^{-1}$ ) was found to shift to higher wavenumber at  $1656\text{ cm}^{-1}$  that reflect the interaction of  $\text{Sb}^{3+}$  with the hydroxyl group of Mt. The O-H stretching vibration ( $3600\text{ cm}^{-1}$ ) was found to shift to lower wavenumber at  $3582\text{ cm}^{-1}$  respectively that reflect the presence of hydrogen bonded O-H group possibly with the adsorbate present in the solution ( $\text{Sb}^{3+}$ ).

The N-H bending vibration of protonated amino groups ( $1632\text{ cm}^{-1}$ ) in Chib was observed to be shifted to a higher wavenumber at  $1638\text{ cm}^{-1}$  after interaction with  $\text{Sb}^{3+}$  suggesting ionic attraction between  $\text{R}'-\text{NH}_3^+$  and  $(\text{SbO}_2)^-$  group as well as possible hydrogen bonding between antimony and -OH group of chitosan. The C-O-C stretching vibration in Chib ( $1148\text{ cm}^{-1}$  and  $1033\text{ cm}^{-1}$ ) shifted to lower wavenumber at  $1071\text{ cm}^{-1}$  and  $1029\text{ cm}^{-1}$  respectively after interaction with  $\text{Sb}^{3+}$  due to formation of bidentate inner complex of  $\text{Sb}^{3+}$  with oxygen of C-O-C groups (adjacent to C1 and C5) of chitosan. However, a new stretching vibration at  $1360\text{ cm}^{-1}$  has been observed possibly due to presence of Sb-O bond (figure3).

The N-H bending vibration frequency  $1543\text{ cm}^{-1}$  ( $\text{NH}_2$  vibration of protonated amino groups) of Chi-Mtb after interaction of  $\text{Sb}^{3+}$  with the N-H bending vibration frequency  $1543\text{ cm}^{-1}$  ( $\text{NH}_2$  vibration of protonated amino groups) ( $\text{SbO}_2^-$ ) was found to disappear suggesting the ionic attraction between  $\text{R}'-\text{NH}_3^+$  and  $(\text{SbO}_2)^-$  group. The shift in the frequency of stretching vibration of Si-O and C-O-C (overlapping band at  $1023\text{ cm}^{-1}$ ) in Chi-Mtb to higher frequency ( $1037\text{ cm}^{-1}$ ) after interaction with  $\text{Sb}^{3+}$  and has been interpreted as due the formation of bidentate inner complex of  $\text{Sb}^{3+}$  with oxygen of C-O-C and Si-O groups. The  $911\text{ cm}^{-1}$  band assigned to the Al-O stretching vibration of the biosorbent is not observed after interaction with  $\text{Sb}^{3+}$ , suggesting a likely shift in the vibrational frequency beyond  $650\text{ cm}^{-1}$ .

After the interaction of Chi-Mt with  $\text{Sb}^{3+}$  the overlapping Si-O and C-O-C stretching vibration ( $1023\text{ cm}^{-1}$ ) have been found to shift to higher frequency at  $1055\text{ cm}^{-1}$  and has been interpreted as due to the formation of a chemical bond (inner sphere complex formation by  $\text{Sb}^{3+}$  and oxygen of the ring (C-O-C) and oxygen on the surface of the clay. The overlapping bands of O-H and N-H stretching vibration have been observed to shift to a higher frequency ( $3625\text{ cm}^{-1}$  to  $3630\text{ cm}^{-1}$ ) after interaction with  $\text{Sb}^{3+}$ . The shift in Al-O stretching vibration was observed to a lower wavenumber at  $622\text{ cm}^{-1}$  after  $\text{Sb}^{3+}$  interaction that suggest chemical interaction between  $\text{Sb}^{3+}$  and Al-O group at the edges of clay particles. The N-H bending vibration frequency ( $1630\text{ cm}^{-1}$ ) of protonated amino groups (at C2') has been found to shift to a higher wavenumber at  $1642\text{ cm}^{-1}$  after interaction of  $\text{Sb}^{3+}$ . After interaction of Chi-Mt with metal ion a new peak was observed at  $885\text{ cm}^{-1}$  and  $728\text{ cm}^{-1}$  that signifies the possibility of presence of Sb-O bond.

The reduction in peak wavenumber, a new peak as a result of splitting of the initial peak is indicative of chemical bonding or an inner-sphere complex. The basic role in the formation of  $\text{Sb}^{3+}$ -chitosan compound has been played by

amino and hydroxyl groups. A shift in the  $\text{-NH}_3$  vibration has been reported after  $\text{Sb}^{3+}$  interaction that is indicative of the chelation of metal ion by chitosan. Thus, it has been supported that  $\text{-NH}_3^+$  systems are dominantly responsible for metal extraction properties and the application of the adsorbents as active phase for  $\text{Sb}^{3+}$  extraction and detection. This also explains the possible ionic attraction between  $\text{R'-NH}_3^+$  and  $\text{SbO}_2^-$  groups. The peak at  $2886\text{ cm}^{-1}$  is due to C-H stretching vibration of  $\text{-CH}_2$  and  $\text{-CH}_3$  groups of chitosan. The bands and relative intensities for  $\text{Sb}^{3+}$  sorption on the adsorbents are found to be concentrated between  $1400\text{ cm}^{-1}$  and  $600\text{ cm}^{-1}$  as represented in figure 3. Since a shift in  $\text{-NH}_3$  vibration has been reported when chelation of metal ion by chitosan takes place. Thus, it has been corroborated that  $\text{-NH}_3^+$  systems are responsible for exchange properties and the application of Chi-Mt, Chib, and Chi-Mtb as active phase for its detection. The surface complex model theory (STUM) states that the metal hydroxyl groups on the surface of adsorbents are the reactive adsorption sites for anions. The interaction of  $\text{Sb}^{3+}$  on the surface of adsorbent with hydroxyl group can be represented as: Step (i) represents  $\text{Sb}^{3+}$  adsorption on the surface as monodentate ligand exchange and step (ii) represents bidentate ligand exchange of  $\text{Sb}^{3+}$  with hydroxyl group that involve chemical bond formation.

Though the ionic attraction between the sorbent and sorbate is the dominant mechanism, factors such as and diffusion of sorbate into the polymers are to be considered plausible uptake mechanisms. Thus, the mechanism involved in  $\text{Sb}^{3+}$  removal from an aqueous medium through adsorption onto the biosorbents may be due to one or a combination of several factors such as (1) ionic attraction, (2) physical adsorption, and (3) absorption. At pH 6, the predominant  $\text{Sb}^{3+}$  species present in aqueous medium is uncharged  $\text{H}_3\text{SbO}_3$  and negatively charged  $\text{H}_2\text{SbO}_3^-$  which undergo electrostatic interaction with the adsorbent. However, such species can interact with the unprotonated amino groups and some hydroxyl groups in the biosorbent may involve in coordination with the adsorbate as also supported by the FT-IR-ATR spectrum.

#### 4.3 Thermogravimetry (TGA – DTA)

The Mt shows a decrease in weight loss (from 18.6 % to 1 %) that accounts to the decrease in physisorbed water. This is attributed to the presence of  $\text{Sb}^{3+}$  possibly by replacement of surface water molecules in the temperature range from  $10\text{ }^\circ\text{C}$ – $102\text{ }^\circ\text{C}$  after  $\text{Sb}^{3+}$  adsorption. The second step weight loss in the temperature range from  $105\text{ }^\circ\text{C}$  to  $261\text{ }^\circ\text{C}$  was found to decrease (from 10.7 % to 5.1 %) whilst the third weight loss was observed to be 57 % in the temperature range from  $320\text{ }^\circ\text{C}$  to  $820\text{ }^\circ\text{C}$  corresponding to an endotherm at  $350\text{ }^\circ\text{C}$  in DTA possibly due to presence of metal ion. An exotherm at  $620\text{ }^\circ\text{C}$  (37 % weight loss) in DTA due to structural OH loss was observed leaving behind 37 % residue. The residue left after  $\text{Sb}^{3+}$  interaction was found to decrease (53 % in MMT) and therefore can be said to depict the presence of metal.

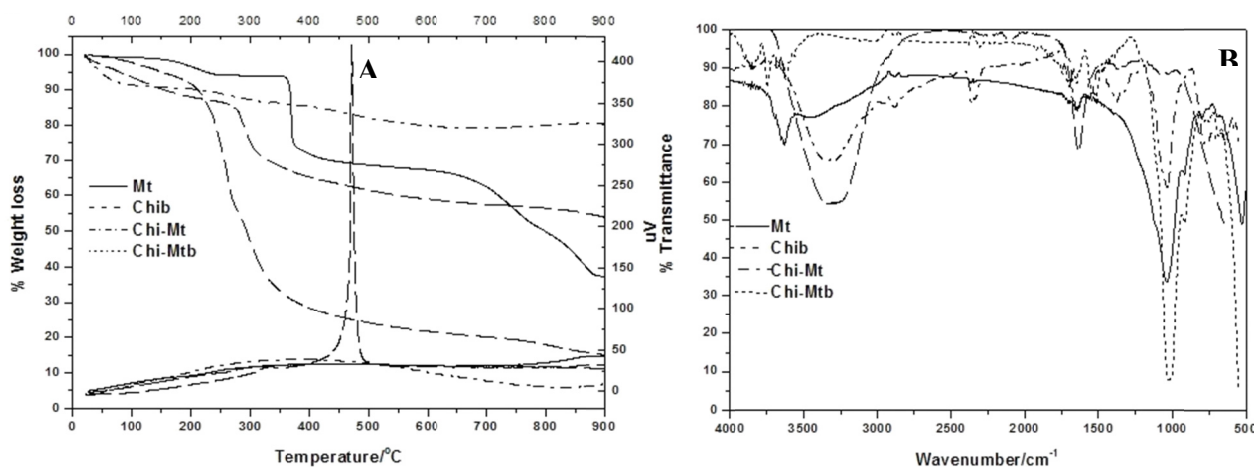


Figure 3. A plot of A-TGA-DTA analysis of biosorbents after adsorption of  $\text{Sb}^{3+}$  B- FT-IR-ATR spectrum of biosorbents after adsorption of  $\text{Sb}^{3+}$ .

A weight loss of 5 % has been observed in Chib due to physisorbed water followed by consecutive second and third weight loss of around 62 % possibly due to chitosan correspondingly at  $284\text{ }^\circ\text{C}$  in DTA leaving behind 21 % residue. The Chi-Mtb and Chi-Mt show respective first step weight loss of 5 % and 7 % in the temperature range from  $20\text{ }^\circ\text{C}$ – $106\text{ }^\circ\text{C}$  that corresponds to an exotherm at  $28\text{ }^\circ\text{C}$  in Chi-Mtb and at  $26\text{ }^\circ\text{C}$  in Chi-Mt in DTA. The second step weight loss in Chi-Mtb and Chi-Mt was observed to be 37 % and 13 % respectively in the temperature range from  $110\text{ }^\circ\text{C}$  to  $775\text{ }^\circ\text{C}$  that corresponds to an exotherm at  $318\text{ }^\circ\text{C}$  in Chi-Mtb and an endotherm at  $317\text{ }^\circ\text{C}$  in DTA leaving behind 57.3 % residue in Chi-Mtb isotherm whereas 79 % residue in Chi-Mt respectively due to the presence of chitosan and antimony.



#### 4.4 Scanning Electron Microscopy

The biosorbents after interaction with  $\text{Sb}^{3+}$  show an appreciable change in morphology of the adsorbents as shown in figure 4. Since the more porous adsorbents provides increased surface area for efficient extraction of  $\text{Sb}^{3+}$  thus, after the metal ion adsorption the reduced porosity of the adsorbents further proves the successful metal treatment that provides a less porous morphology to the natural and synthesized biosorbents. The scanning micrographs reveals smooth, homogenous and densely-packed morphology of the matrices that may be attributed to the presence of adsorbed species onto the porous structure, probably to the bound  $\text{Sb}^{3+}$ . The transmission electron micrograph shows diameter of shows that diameter of Chi-Mt after  $\text{Sb}^{3+}$  ranges from 10-20.3 nm respectively.

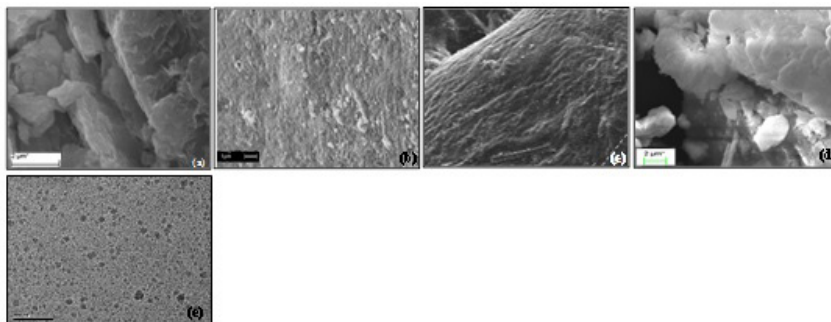


Figure 4. Scanning electron micrographs of (a) MMT (b) Chi-Mtb (c) Chib (d) Chi-Mt after adsorption of  $\text{Sb}^{3+}$  (e) Transmission electron micrograph of Chi-Mt after  $\text{Sb}^{3+}$  adsorption.

#### 4.4 Kinetics of $\text{Sb}^{3+}$ Adsorption

The mechanism of  $\text{Sb}^{3+}$  removal using the three biosorbents and the potential rate controlling step has been subjected to extensive research. A steep rise in rate of metal ion removal was observed during initial contact time of 10 minutes after which the rate slowed down as the equilibrium is approached.

The comparison of best fit sorption mechanism of  $\text{Sb}^{3+}$  on Chi-Mtb, Chi-Mt, and Chib were made with 100 g/m<sup>3</sup> of  $\text{Sb}^{3+}$  using 2 g/L of adsorbent dose. The overall calculation for the rate of adsorption of  $\text{Sb}^{3+}$  was estimated and the mechanism of adsorption was determined by the rate determining step. Lagergren's pseudo-first order model for the adsorptive extraction of  $\text{Sb}^{3+}$  has been investigated. The rate equation for the liquid/solid system based on solid capacity<sup>15</sup> has the linear form of equation 3.

$$\log[q_e - q_t] \equiv \log q_e - \frac{k_1}{2.303} \times t \quad (3)$$

This kinetic model assumes that the rate of change of solute uptake is directly proportional to the difference in saturation concentration and the amount of solute uptake. The linear fit correlation coefficient ( $R^2$ ) of  $\log(q_1 - q_t)$  against  $t$  for  $\text{Sb}^{3+}$  adsorption on Chi-Mtb, Chi-Mt, and Chib as shown in figure 5 were found to be 0.78, 0.98 and 0.87 respectively. The results indicate that  $\text{Sb}^{3+}$  adsorption does not totally agree for the strict first order adsorption mechanism and thus deviates the pseudo-first-order reaction model slightly particularly on Chi-Mt and Chib. Thus, physisorption is said to be accompanied with another model related to pore diffusion.

Ho and McKay pseudo-second order kinetic model is based on the sorption capacity of the solid phase and is represented by equation 4.

$$\left[ \frac{t}{q_t} \right] \equiv \frac{1}{k_2 * q_e^2} \oplus \frac{1}{q_e} * t \quad (4)$$

This model states that chemisorption may be the rate limiting step of the sorption system involving valence forces through sharing or exchange of electrons between sorbent and sorbate.

The model shows the linear correlation coefficient ( $R^2$ ) values to be 0.98 for Chib, 0.99 for Chi-Mtb and 0.99 for Chi-Mt (figure 5). Chi-Mtb and Chi-Mt show favourable adsorption coefficient indicating that the adsorptive extraction of  $\text{Sb}^{3+}$  involves chemical bond formation with the respective biosorbents favourably following the pseudo second order model as also supported by the FT-IR-ATR studies.

A possibility of transport of  $\text{Sb}^{3+}$  into the interlayer space and pores of biosorbent/s has been observed due to attiring on batch process as also supported by the experimental coefficient correlation of pseudo first order reaction model. This possibility was investigated in terms of Weber and Morris Intraparticle diffusion model that depicts a graphical relationship between the amount of  $\text{Sb}^{3+}$  adsorbed and square root of time as depicted by equation 5.

$$[q_t] \equiv k_p * \sqrt{t} \quad (5)$$

Weber and Morris model show multilinearity that signifies the  $\text{Sb}^{3+}$  adsorption as a two or more steps mechanism. Initially the graph appears to be sharper and replicates instantaneous adsorption stage of  $\text{Sb}^{3+}$  onto the external surface of adsorbent. The experimental results show a steep rise in instantaneous adsorption of  $\text{Sb}^{3+}$  onto Chi-Mtb and Chi-Mt during this stage whereas Chib shows a gradual rise with less amount of instantaneously adsorbed  $\text{Sb}^{3+}$ .

The second stage represents gradual adsorption stage of  $\text{Sb}^{3+}$  wherein intraparticle diffusion of the metal ion into interlayer gallery of Chi-Mt and the pores of Chib and Chi-Mtb is rate controlled. The pore diffusion of  $\text{Sb}^{3+}$  in graphical representation shows steep rise in Chib, Chi-Mtb, and Chi-Mt. This could be due to the enhanced porous morphology. In the third stage a plateau is approached that represents final equilibrium stage of  $\text{Sb}^{3+}$  removal wherein the intraparticle diffusion starts to slow down due to extremely low concentration of  $\text{Sb}^{3+}$  left in the solution. The linear parts of the curves do not appear to pass through origin, indicating that the mechanism of adsorptive extraction of  $\text{Sb}^{3+}$  using biosorbents is a complex phenomenon wherein both surface chemisorption as well as intraparticle diffusion contributes to the rate determining step.

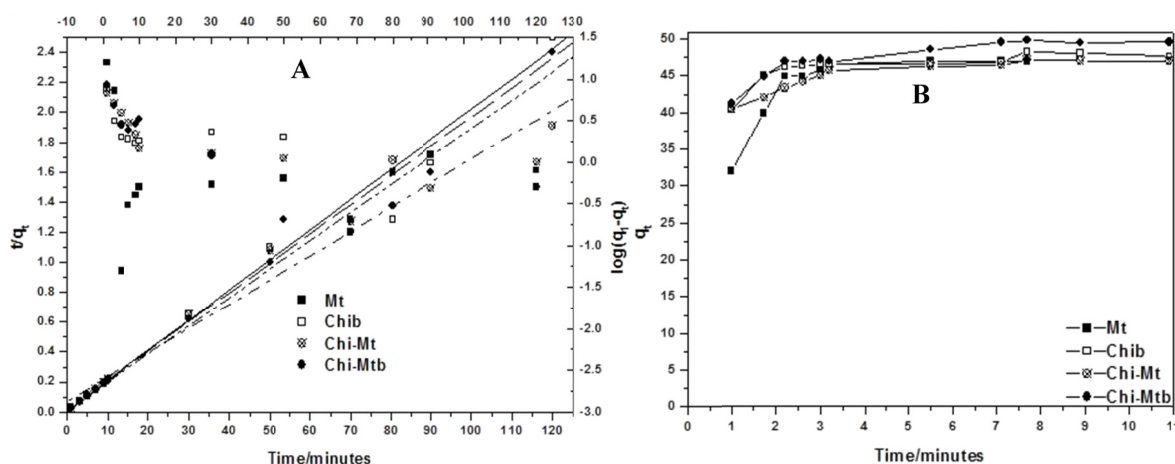


Figure 5. A plot of **A**-Pseudo-first order and Pseudo-second order kinetic models **B**- Intraparticle diffusion model for biosorbents,  $[\text{Sb}^{3+}] = 100 \text{ g/m}^3$  at 300 K.

The larger the intercept, the greater is the contribution of external mass transfer that was found to be in the order  $\text{Chib} > \text{Chi-Mt} > \text{Chi-Mtb}$ . Thus, it suggests that a greater portion of  $\text{Sb}^{3+}$  extraction using Chib involves diffusion into the pores whereby Chi-Mtb involves extraction through chemical bond formation/chemisorption as well as intraparticle diffusion of  $\text{Sb}^{3+}$  through pores.

Table 4. Kinetic equations for  $\text{Sb}^{3+}$  adsorption onto biosorbents

Adsorbent + $\text{Sb}^{3+}$	Time/Minutes	Models of reaction	Equation of linear fit	k (Exp)	k (Calc)	$R^2$
<b>Mt</b>	01-10	Pseudo-first order	$\ln(q_e - q_t) = 1.34 - 0.457t$	1.03	1.10	0.697
	01-10	Intraparticle diffn	$q_t = 7.95 t^{0.5} - 25.74$	7.95	1.00	0.928
	10-120	Pseudo-second order	$t/q_t = 0.0106 + 0.021t$	0.040	0.044	0.996
<b>Chi-Mtb</b>	01-10	Pseudo-first order	$\ln(q_e - q_t) = 0.54 + 0.011t$	0.030	0.341	0.773
	01-10	Intraparticle diffn.	$q_t = 0.623 t^{0.5} + 45.3$	0.623	1.28	0.811
	10-120	Pseudo-second order	$t/q_t = 0.0132 + 0.0199t$	0.03	0.08	0.999
<b>Chib</b>	01-10	Pseudo-first order	$\ln(q_e - q_t) = 0.477 - 0.084t$	0.200	0.205	0.865
	01-10	Intraparticle diffn.	$q_t = 0.44 t^{0.5} + 45.1$	0.44	2.34	0.686
	10-120	Pseudo-second order	$t/q_t = 0.0137 + 0.0195t$	0.028	0.22	0.999
<b>Chi-Mt</b>	01-10	Pseudo-first order	$\ln(q_e - q_t) = 0.923 - 0.070t$	0.161	0.231	0.988
	01-10	Intraparticle diffn.	$q_t = 0.566 t^{0.5} - 42.2$	0.566	1.20	0.837
	10-120	Pseudo-second order	$t/q_t = -0.0027 + 0.0215t$	0.17	0.09	0.931

#### 4.5 Desorption and Reusability Studies of Biosorbents

The reusability of biosorbents was investigated by consecutive five adsorption-desorption cycles using the same respective sorbent. Desorption of  $\text{Sb}^{3+}$  using 0.1 M NaOH during optimized contact time of 600 minutes was

performed repeatedly to investigate the reusability of adsorbent. The desorption of  $\text{Sb}^{3+}$  from Mt was observed to be 28 % that decreased up to 4 % during five cycles whereas the adsorption efficiency of Mt was observed to decrease from 82% to 23% in the second cycle. The total amount of  $\text{Sb}^{3+}$  retained after five cycles was observed to be 2.123 mg. The percentage of  $\text{Sb}^{3+}$  desorbed from Chi-Mtb was observed to increase from 21 % to 49 % during the contact time of 60 minutes and 720 minutes respectively. The desorption of  $\text{Sb}^{3+}$  from Chib was observed to increase from 33% to 64% with the increase in contact time of 60 minutes and 600 minutes respectively. The percentage of  $\text{Sb}^{3+}$  desorbed from Chi-Mt was observed to increase from 13 % to 48 % during the contact time of 60 minutes and 600 minutes respectively.

The desorbent medium of 0.1 M  $\text{KH}_2\text{PO}_4$  shows desorption efficiency of 39% of  $\text{Sb}^{3+}$  when Mt ( $\text{Sb}^{3+}$  adsorbed) were subjected to it during the first cycle. The Chi-Mtb and Chib were observed to show desorption of 49 % and 64 %  $\text{Sb}^{3+}$  respectively when the metal ion adsorbed adsorbents were exposed to the desorbent medium. After first desorption cycle the adsorbent was again exposed to 100  $\text{g/m}^3$  of  $\text{Sb}^{3+}$  solution wherein the adsorption capacity of Chi-Mtb and Chib decreased 99 % to 33 % and 96 % to 49 % respectively during the second cycle as shown in figure 5. The Chi-Mt shows a desorption competence of 48 % of  $\text{Sb}^{3+}$  on exposing to the desorbent medium. The adsorption capacity of Chi-Mt was observed to decrease from 95 % to 20 % during the second cycle. The total amount of  $\text{Sb}^{3+}$  retained after five cycles was observed to be by 2.981 mg using Chi-Mt, 2.871 mg using Chi-Mtb, and 2.757 mg using Chib respectively (figure 6). The mass action and diffusion processes might effect  $\text{Sb}^{3+}$  desorption from poorly accessible  $\text{Sb}^{3+}$  adsorption sites. Apparently, some sites have very strong affinity for  $\text{Sb}^{3+}$  and show slow desorption kinetics even at high desorbent concentrations and high P: Sb molar ratios.

The readsorption  $\text{Sb}^{3+}$  on surface of biosorbent decreases due to increased -OH concentration and increased competition for ligand-exchange sites. The rate of ligand exchange would be enhanced by protonation of oxygen at the Fe-O-Sb sites, resulting in reduced strength of  $\text{Sb}^{3+}$  bonding at the iron oxide surface of Mt. After an initially rapid  $\text{Sb}^{3+}$  desorption, the rate of desorption by phosphate decreased with either increasing reaction time or sequential extraction due to lack of ease of accessibility of adsorption sites or different metal ion bonding strengths at different adsorption sites. The competition between antimony and phosphate is influenced by mass action and diffusion of phosphate concentration; however, desorption of the metal ion from some adsorption sites occurs very slowly, even at high phosphate concentration. Although  $\text{Sb}^{3+}$  desorption efficiency of biosorbents is highly dependent on initial phosphate concentration but considerable antimony is still retained in the presence of high phosphate concentration also. Hence, complete ligand exchange between phosphate and antimony could be achieved.

These studies indicate that low antimony-extraction efficiency by phosphate could be attributed to both a slow kinetics of arsenic exchange and very strong retention of some  $\text{Sb}^{3+}$  at adsorption sites. Also, poor accessibility of  $\text{Sb}^{3+}$ , which might be trapped by soil aggregates, could also influence the low efficiency of  $\text{Sb}^{3+}$  extraction. The vitality of the biosorbents for the application of removal of  $\text{Sb}^{3+}$  is their recurrent availability for  $\text{Sb}^{3+}$  adsorption through many cycles of adsorption/desorption from aqueous solution. The high stability of Chi-Mt and Chi-Mtb allowed three cycles of adsorption/desorption process. Based on these results, it can be concluded that Chi-Mt and Chi-Mtb prove to be as competitive adsorbent with respect to the adsorption performance after a large number of sorption/desorption cycling.

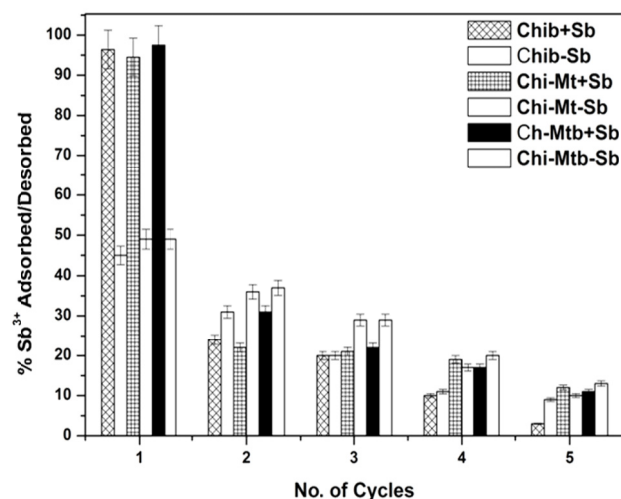


Figure 6. A plot of percentage of  $\text{Sb}^{3+}$  adsorbed/desorbed versus number of cycles

## 5. Conclusions

The maximum extent of  $\text{Sb}^{3+}$  adsorption depends on pH and is highest in the pH range of available drinking water due to the speciation of  $\text{Sb}^{3+}$ . A quantitative prediction of  $\text{Sb}^{3+}$  adsorption to natural materials is however, a challenging task mainly due to its inherent complexity, particularly with respect to surface heterogeneity. In this study the adsorption mechanism was examined. It was observed that a variety of other processes, in particular interactions/and redox transformation of  $\text{Sb}^{3+}$  with natural organic matter contribute to overall sorption in nature. The information obtained from the results here should provide essential first step in efficient extraction of the most toxic arsenic specie from aquatic systems.

The adsorptive extraction efficiency of the biocomposites investigated at very low concentration of metal ion was found to be dynamically sensitive up to four parts per billion of  $\text{Sb}^{3+}$ . The biocomposites have been found to be sensitive to very dilute solution of metal ion concentration up to  $0.008 \text{ g/m}^3$ . The Chi-Mtb show promising behaviour for the removal of trace levels of  $\text{Sb}^{3+}$  from water. The analyte undergoes instantaneous adsorption onto the surfaces that is responsible for adsorptive extraction during initial phase of contact. The surface complexation of  $\text{Sb}^{3+}$  with the adsorbent further enhances the adsorption capacity of the analyte onto the adsorbents during later phase of extraction. This phenomenon was observed to be well supported by the kinetic studies. The higher adsorptive extraction on Chi-Mtb may be explained by the high total surface area resulting from spherical shape of beads and the increased porous nature due to containing interlinked channels.

The batch extraction results have been well supported by FT-IR-ATR analysis of the adsorbents after  $\text{Sb}^{3+}$  adsorption that indicate surface complexation between  $-\text{OH}$ ,  $-\text{NH}$  sites and  $\text{Sb}^{3+}$  respectively rather than solid phase precipitation that may add to a large amount of sludge generation.

Thus, the integration of Chitosan with Montmorillonite has proved to enhance the extraction capacity of the pure Chitosan as an adsorbent for the removal of toxic metal from water.

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