The Grey Clustering Analysis for Photovoltaic Equipment Importance Classification

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Abstract
The evaluation of equipment importance is an important part of the operation and maintenance management and its purpose is to identify the key equipment which has important influence on the reliable operation of the power station. On the basis of grey clustering theory, the paper firstly establishes the analysis model of photovoltaic (pv) power station equipment importance and the weights of factors in the target hierarchy is solved by using the judgment matrix in analytic hierarchy process. Secondly, according to the whitenization weight function of the grey clustering, pv equipment is classified into three types: key equipment, vital equipment and general equipment, which lays the foundation for the equipment maintenance strategy choice. Finally, an application example verifies the practicality and scientificity of the proposed method.

Keywords: equipment importance, grey clustering, judgment matrix, whitening weight function

1. Introduction
In recent years, photovoltaic power generation has received the attention of all countries and has developed rapidly with the exhaustion of traditional fossil energy and the management of environmental pollution problems. By the end of 2016, China’s photovoltaic power generation capacity was 77.42 GW and new installed capacity was 34.54 GW, both of which were the largest in the world. In order to ensure the photovoltaic power station as heavy assets running safely and reliably for a long time, the equipment of the system needs to be inspected and maintained. In general, the selection of equipment maintenance modes is generally based on equipment classification, so equipment importance evaluation is the foundation of equipment maintenance.

The important analysis of equipment is on the premise of the safe operation and is classified based on the importance of equipment, then prepares a table for the corresponding inspection cycles, methods and contents according to different level of equipment importance, which make the equipment maintenance management more scientific.

At present, equipment importance evaluation mainly adopts multipliers and analytical methods which are based on hierarchical analysis and fuzzy clustering analysis. For the system is composed of many correlative and restricted factors, it is difficult to analyze the important degree of equipment with classical mathematics; Otherwise, the second method has the disadvantages of too many subjective parameters and complicated calculation. Therefore, the paper adopts the method of grey clustering to evaluate the importance of equipment.

2. Brief Introduction of Grey Clustering Method
Grey clustering is a method that divides some observation indexes or objects into several definable categories based on grey relational matrix or grey white weight function. According to clustering objects, grey clustering can be divided into grey related clustering and grey whitening function clustering. Among them, the grey whitening function clustering is a method to classify the clustering objects based on the white weight function.

The Figure 1(a) is typical of the whitening weight function $f(\alpha, \beta)$, and $x_1(1)$, $x_1(2)$, $x_1(3)$, $x_1(4)$ are called the turning points of the function, which is denoted by $f(\alpha(1), \alpha(2), \alpha(3), \alpha(4))$. 
When the whitening function does not have the first and second turning points, as shown in Figure 1(b), this kind of function is called the lower limit measure of the white weight function, which is denoted by $f^l x$.  

\[ f^l x = \begin{cases} 0, & x \in [x_f^2(1), x_f^2(4)] \\ \frac{x - x_f^2(1)}{x_f^2(2) - x_f^2(1)}, & x \in [x_f^2(1), x_f^2(2)] \\ 1, & x \in [x_f^2(2), x_f^2(3)] \\ \frac{x - x_f^2(3)}{x_f^2(4) - x_f^2(3)}, & x \in [x_f^2(3), x_f^2(4)] \end{cases} \] (1)

When the second turning point overlap with the third turning point, as shown in Figure 1(c), the function is called moderate measure of whitening weight function, which is denoted by $f^m [x_f^2(2), x_f^2(3), x_f^2(4)]$.  

\[ f^m x = \begin{cases} 0, & x \in [x_f^2(1), x_f^2(4)] \\ \frac{x - x_f^2(2)}{x_f^2(3) - x_f^2(2)}, & x \in [x_f^2(1), x_f^2(2)] \\ 1, & x \in [x_f^2(2), x_f^2(3)] \\ \frac{x - x_f^2(3)}{x_f^2(4) - x_f^2(3)}, & x \in [x_f^2(3), x_f^2(4)] \end{cases} \] (2)

When the whitening function does not have the third and the fourth turning points, as shown in Figure 1(d), this kind of function is called the upper limit measure of the white weight function, which is denoted by $f^u [x_f^2(2), x_f^2(3) - x_f^2(4)]$.

\[ f^u x = \begin{cases} 0, & x < x_f^2(1) \\ \frac{x - x_f^2(2)}{x_f^2(3) - x_f^2(2)}, & x \in [x_f^2(1), x_f^2(2)] \\ 1, & x \geq x_f^2(2) \end{cases} \] (3)

Figure 1. Four kinds of whitenization weight function
3. Evaluation Model of PV Equipment Importance

3.1 Determine Rating Factors

In the process of the equipment maintenance, the relevant personnel generally choose the reasonable maintenance mode according to the importance of the equipment. In this paper, the importance elements are adopted to describe the equipment importance. Important degree of each equipment can use multiple elements to describe importance, at the same time, the importance of each important expression can choose different devices for implementation.

These indexes, such as failure rate, maintenance cost, monitoring, downtime, loss of stop and replacement parts supply are generally selected to determine the elements in the importance of photovoltaic power station equipment.

3.2 Determine the Weight of Indicators

In this paper, analytic hierarchy process is used to determine the weight distribution of evaluation factors. Firstly, the weight of the equipment of photovoltaic power station is set as $w_j = (w_1, w_2, w_3, w_4, w_5)$, among the $w_j$ represents the weight of index $j$ on the target level and satisfies $\sum w_j = 1, n_j \in (0, 1)$. Then the judgment matrix $H$ of indices will be constructed. The judgment value is determined by A. L. Saaty’s “1–9” scaling (Table 1) and the weight value is obtained by the square root method. To ensure the validity of matrix $H$, the consistency test is required, that is $\frac{CI}{RI} < 0.1$ and $\frac{RI}{RI} < 0.1$. In the formula, $\lambda_{max}$ is the largest eigenvalue of the matrix $H$, and $n_j$ is the order of the matrix $H$. Values of $\frac{RI}{RI}$ are looked up among the average random consistency index (Table 2).

Table 1. “1–9” Scaling

<table>
<thead>
<tr>
<th>Scaling</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Equally importance</td>
</tr>
<tr>
<td>3</td>
<td>Weak importance</td>
</tr>
<tr>
<td>5</td>
<td>Quite importance</td>
</tr>
<tr>
<td>7</td>
<td>Very importance</td>
</tr>
<tr>
<td>9</td>
<td>Absolute importance</td>
</tr>
<tr>
<td>2, 4, 6, 8</td>
<td>Medial values</td>
</tr>
</tbody>
</table>

Table 2. Average random consistency index

<table>
<thead>
<tr>
<th>Order</th>
<th>RI</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0</td>
</tr>
<tr>
<td>2</td>
<td>0</td>
</tr>
<tr>
<td>3</td>
<td>0.58</td>
</tr>
<tr>
<td>4</td>
<td>0.90</td>
</tr>
<tr>
<td>5</td>
<td>1.12</td>
</tr>
<tr>
<td>6</td>
<td>1.24</td>
</tr>
<tr>
<td>7</td>
<td>1.35</td>
</tr>
<tr>
<td>8</td>
<td>1.41</td>
</tr>
<tr>
<td>9</td>
<td>1.45</td>
</tr>
</tbody>
</table>

3.3 Determine the Specific Cluster Level k

According to ABC classification, the equipment is divided into three levels: key equipment, vital equipment and general equipment.

3.4 Determine the Clustering Value Matrix of the Cluster Object of Photovoltaic Power Station Equipment

Through the discussion with the staff who are on site operation and maintenance, each factor score according to the actual situation of will be given in this paper and can be modified in the future according to the feedback information. On the basis of the references, the evaluations standard of the various factors for all equipment are shown in the Table 3. According to the Table 3, the clustering objects are graded according to the scoring criteria in Table 3, then the clustering value matrix of clustering objects can be obtained.
Table 3. Criteria for all factors

<table>
<thead>
<tr>
<th>Serial number</th>
<th>Failure Rate (scores)</th>
<th>Maintenance Cost (scores)</th>
<th>Monitoring (scores)</th>
<th>Scores</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>&lt;3%</td>
<td>&lt;1000</td>
<td>easy</td>
<td>10</td>
</tr>
<tr>
<td>2</td>
<td>3%-10%</td>
<td>1000-10000</td>
<td>general</td>
<td>50</td>
</tr>
<tr>
<td>3</td>
<td>10%-40%</td>
<td>10000-50000</td>
<td>difficult</td>
<td>75</td>
</tr>
<tr>
<td>4</td>
<td>&gt;40%</td>
<td>&gt;500000</td>
<td>very difficult</td>
<td>100</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Serial number</th>
<th>Downtime (hours/day)</th>
<th>Loss of Stop (scores)</th>
<th>Replacement Parts Supply (scores)</th>
<th>Scores</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>&lt;2</td>
<td>small</td>
<td>&lt;2</td>
<td>10</td>
</tr>
<tr>
<td>2</td>
<td>2-6</td>
<td>general</td>
<td>2-4</td>
<td>50</td>
</tr>
<tr>
<td>3</td>
<td>6-10</td>
<td>large</td>
<td>6-10</td>
<td>75</td>
</tr>
<tr>
<td>4</td>
<td>10-24</td>
<td>very large</td>
<td>&gt;10</td>
<td>100</td>
</tr>
</tbody>
</table>

3.5 Determine the Grey Class

In order to describe the grey class, the clustering index \( j \) is required to specify its albino function by clustering class \( k \).

① The determination of whitenization weight function can be divided into three steps: I identify the boundaries of specific grey categories; II determine the basic form of the albino weight function; III determine the turning point of the albino weight function.

② Calculate the critical value of the grey class \( \alpha_f \).

When the white weight function is shown as Figure 1(a), the critical value \( \alpha_f = \frac{1}{2} (x_f + C_f) \), When the weight power function is shown as Figure 1(b), the critical value \( \alpha_f = x_f + C_f \), When the white weight function is shown as Figure 1(c) and 1(d), the critical value \( \alpha_f = \frac{x_f - C_f}{2} \).

③ Calculated the standard weight of index \( \eta_f \).

By definition, the formula for the standard weight \( \eta_f \) of the \( j \) index on the \( k \) level is \( \eta_f = \frac{\alpha_f}{\sum \alpha_f} \).

④ Calculate the clustering coefficient \( \varphi_f \).

When \( \eta_f \) is the weight of the index \( j \) on the \( k \) level, then \( \varphi_f = \sum \eta_f = \frac{\alpha_f}{\sum \alpha_f} \) is the gray variable weight clustering coefficient of \( j \) object on the level \( k \).

⑤ Calculate the clustering coefficient right \( \varphi_f \), then determine the grey clustering weight matrix \( \Sigma \).

In general, \( \varphi = [\varphi_1, \varphi_2, \ldots, \varphi_k] \) is the clustering coefficient vector of clustering object \( 1 \), and the clustering coefficient matrix \( \Sigma = [\varphi] \), that is

\[
\Sigma = [\varphi] = \begin{bmatrix}
\varphi_1 & \varphi_2 & \cdots & \varphi_k \\
\varphi_2 & \varphi_1 & \cdots & \varphi_k \\
\vdots & \vdots & \ddots & \vdots \\
\varphi_k & \varphi_2 & \cdots & \varphi_1
\end{bmatrix}
\] (5)

3.6 Synthesize Clustering Conclusions

Get the largest element in \( \varphi_f \), that is \( \varphi_f^* = \max [\varphi_f] \). Finally, cluster object \( k \) should belong to rank \( k^* \) according to \( \varphi_f^* \).

4. Application Case

With a 1 kw power station project as an example, equipment will be rated according to Table 3 criteria will clustering objects on the basis of the equipment operation and maintenance of historical records and related data, then it will get six types of power station equipment’s evaluation values, which are shown in Table 4. According to the importance of the equipment, it can be divided into three levels \( k = {1, 2, 3} \) : key equipment, vital
equipment and general equipment. Grading indicators have failure rate, maintenance cost, monitoring, downtime, loss of stop, and replacement parts supply.

Table 4. The evaluation value of the equipment on the indicators

<table>
<thead>
<tr>
<th>equipment</th>
<th>failure rate</th>
<th>maintenance cost</th>
<th>monitoring</th>
<th>downtime</th>
<th>loss of stop</th>
<th>replacement parts supply</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>50</td>
<td>80</td>
<td>50</td>
<td>70</td>
<td>100</td>
<td>75</td>
</tr>
<tr>
<td>2</td>
<td>10</td>
<td>40</td>
<td>10</td>
<td>50</td>
<td>80</td>
<td>10</td>
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<tr>
<td>3</td>
<td>10</td>
<td>40</td>
<td>75</td>
<td>20</td>
<td>10</td>
<td>10</td>
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<tr>
<td>4</td>
<td>70</td>
<td>10</td>
<td>75</td>
<td>50</td>
<td>80</td>
<td>50</td>
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<tr>
<td>5</td>
<td>10</td>
<td>10</td>
<td>50</td>
<td>20</td>
<td>60</td>
<td>50</td>
</tr>
<tr>
<td>6</td>
<td>100</td>
<td>80</td>
<td>100</td>
<td>100</td>
<td>100</td>
<td>100</td>
</tr>
</tbody>
</table>

4.1 Determine the Albino Function

According to the formula (1)–(4), the white weight function of the failure rate of the plant is \( f^r = [42, 80, \ldots, ] \), \( f^o = [21, 42, \ldots, 60] \), \( f^j = [\ldots, 21, 42] \). Other indicators are similar.

4.2 Determine the Weight of All Indicators

According to the operation of each equipment, maintenance history and related reliability database, the judgment matrix \( H \) of each factor weight is obtained through discussion with personnel who are on site operation and maintenance.

\[
H = \begin{bmatrix}
1 & 1/2 & 2 & 3 & 1 & \\
1/2 & 1 & 3/2 & 2 & 3 \\
2 & 3/2 & 1 & 3/2 & 2 \\
3/2 & 2 & 3/2 & 1 & 3/2 \\
1 & 1/2 & 3/2 & 2 & 1 \\
1/2 & 1 & 1/2 & 3/2 & 2 \\
1/2 & 1/2 & 1/2 & 3/2 & 1 \\
1 & 1/2 & 1 & 1/2 & 3/2 \\
1/2 & 1 & 3/2 & 1 & 1/2 \\
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1 & 1/2 & 1/2 & 3/2 & 1 \\
1 & 1/2 & 1/2 & 3/2 & 1 \\
1/2 & 1 & 3/2 & 1 & 1/2 \\
1/2 & 1/2 & 2 & 3/2 & 1 \\
1/2 & 1/2 & 2 & 3/2 & 1 \\
1/2 & 1/2 & 2 & 3/2 & 1 \\n\end{bmatrix}

The value of matrix corresponds to the result of comparison among failure rate, maintenance cost, monitoring, downtime, loss of stop, and replacement parts supply. The weight of a factor is calculated, that is \( w_i = (0.204, 0.309, 0.151, 0.105, 0.151, 0.079) \), amount of inspection \( \lambda_{max} = 6.304 \), CI = 0.061, CR = 0.049 < 0.10, so it is through the consistency test. If other types of equipment are classified, the weights of corresponding indexes can be calculated according to the above methods.

4.3 Determine the Gray Variable Weight Coefficient of Clustering Object on Cluster Class

According to formula \( \sigma = \sum_{i=1}^{n} \delta_i \), when \( \delta \) is equal to 1,

\[
\sigma^1 = 0.330, \quad \sigma^2 = 0.051
\]

By the same token,

So,

\[
\sigma_1 = [\sigma^1, \sigma^2, \sigma^3] = [0.623, 0.330, 0.650]
\]

The same calculation, when \( \delta \) is equal to 2,

\[
\sigma_2 = [\sigma^1, \sigma^2, \sigma^3] = [0.049, 0.470, 0.491]
\]

when \( \delta \) is equal to 3,
when $i$ is equal to 4,

$$\sigma_4 = [a_4, a_4, a_4] = [0.269, 0.413, 0.317]$$

when $i$ is equal to 5,

$$\sigma_5 = [a_5, a_5, a_5] = [0.002, 0.278, 0.719]$$

when $i$ is equal to 6,

$$\sigma_6 = [a_6, a_6, a_6] = [1, 0, 0]$$

4.4 Construct the Grey Clustering Weight Matrix of Cluster Objects

According to the formula (5), grey clustering weight matrix $\Sigma$ is available:

$$\sum = [\sigma_i] = \begin{bmatrix}
\sigma_1^1 & \sigma_1^2 & \cdots & \sigma_1^n \\
\sigma_2^1 & \sigma_2^2 & \cdots & \sigma_2^n \\
\vdots & \vdots & \ddots & \vdots \\
\sigma_n^1 & \sigma_n^2 & \cdots & \sigma_n^n \\
1 & 0 & 0 & 0
\end{bmatrix} = \begin{bmatrix}
0.623 & 0.330 & 0.050 \\
0.043 & 0.470 & 0.491 \\
0.073 & 0.343 & 0.583 \\
0.269 & 0.413 & 0.317 \\
0.002 & 0.278 & 0.719 \\
1 & 0 & 0 & 0
\end{bmatrix}$$

4.5 Belong to Equipment Important Grade

For the maximum clustering coefficient $\xi^i$ in the cluster vector $\xi_i$, the $k^i$ grade is belonging to $\xi^i$ of the six equipment of the power station, as shown in Table 5. As can be seen from the table, equipment $1^i$ and $2^i$ belong to key equipment, equipment $3^i$ belongs to the vital equipment, the rest of the equipment $4^i$, $5^i$ and equipment $6^i$ belong to general equipment.

Table 5. The clustering coefficient of equipment important of a 1KW power station

<table>
<thead>
<tr>
<th>Equipment</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>$\xi^i$</th>
</tr>
</thead>
<tbody>
<tr>
<td>$1^i$</td>
<td>0.623</td>
<td>0.330</td>
<td>0.050</td>
<td>1</td>
</tr>
<tr>
<td>$2^i$</td>
<td>0.043</td>
<td>0.470</td>
<td>0.491</td>
<td>3</td>
</tr>
<tr>
<td>$3^i$</td>
<td>0.073</td>
<td>0.343</td>
<td>0.583</td>
<td>3</td>
</tr>
<tr>
<td>$4^i$</td>
<td>0.269</td>
<td>0.413</td>
<td>0.317</td>
<td>2</td>
</tr>
<tr>
<td>$5^i$</td>
<td>0.002</td>
<td>0.278</td>
<td>0.719</td>
<td>3</td>
</tr>
<tr>
<td>$6^i$</td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>1</td>
</tr>
</tbody>
</table>

5. Conclusion

Considering the fuzzy characteristics of each factor of equipment importance, this paper proposes a grey clustering analysis method to evaluate the importance of equipment. Finally, photovoltaic power station equipment is classified into three kinds: key equipment, vital equipment and general equipment. The application case shows that the method is an effective way to solve the problem of equipment importance evaluation, which provide the basis for further maintenance decision-making, as well as provides scientific basis for maintenance management and optimizes allocation of maintenance resources at the same time.
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